



- Notes:
1. Use only SLAC Approved lubricants per SC-700-866-47. Sulfur bearing lubricants are prohibited
  2. After fabrication, degrease and clean w/ alcohol, wrap in tissue and foil, protect from handling damage.

**ESTIMATED MASS**  
**.030 lbm**

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NEXT ASSEMBLIES:	63

SCALE: 6:1  
 ISOMETRIC SCALE DRAWING

**SLAC** U.S. DEPARTMENT OF ENERGY

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ENGR: B. ARNOLD DATE: B. ARNOLD  
 DWN: B. ARNOLD  
 CHR: ---

ALUMINUM ALLOY 6061-T6	
STOCK NO	MATERIAL DESCRIPTION
CAD FILE NAME: pl39165896-0.dft	
LCLS MEC TARGET CHAMBER TARGET STAGE ASSY TARGET CARTRIDGE, 1U	
DRAWING NUMBER	REVISION NUMBER
PF-391-658-96	0